PATENT COOPERATION TREATY

PCT

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

(Chapter II of the Patent Cooperation Treaty) (PCT Article 36 and Rule 70)



Applicant's or agent's file reference S-18	FOR FURTHER A	CTION	See Form PCT/IPEA/416					
International application No. PCT/JP2005/005	International filing date		Priority date (day/month/year)					
PC1/0P2003/003	17.03	.2005	17.03.2004					
International Patent Classification (IPC) or national classification and IPC Int.Cl. F28F9/02 (2006. 01), B60H1/32 (2006. 01), F25B39/02 (2006. 01), F25B39/04 (2006. 01), F28F21/08 (2006. 01)								
126.5, 62 (2000.01),	20011/02 (2000: 01/, 12020	<i>5,02</i> (2000: 01), 120	200,01 (2000.01), 1 20121/00 (2000.01)					
Applicant Charles To Table 19 Control of the Contro								
SHOWA DENKO K.	Λ.							
1. This report is the international preliminary examination report, established by this International Preliminary Examining Authority under Article 35 and transmitted to the applicant according to Article 36.								
2. This REPORT consists	of a total of4 sheets	, including this cover s	sheet.					
This report is also accord	npanied by ANNEXES, compris	ing:						
a. 🔲 a total of	sheets, as follows:	1						
sheets	of the description, claims and/or	drawings which have b	een amended and are the basis of this report					
	_	uthorized by this Authori	ority (see Rule 70.16 and Section 607 of the					
	istrative Instructions).							
			considers contain an amendment that goes as indicated in item 4 of Box No. I and the					
	emental Box.	ar approacion as mea,	as indicated in tent 4 of Box 140. I and the					
b. 🔲 a total of (indic	cate type and number of electroni	c carrier(s))						
			form only, as indicated in the Supplemental					
	o Sequence Listing (see Section 8	· · · · · · · · · · · · · · · · · · ·	'e Instructions).					
4. This report contains indi	ications relating to the following	items:	•					
Box No. I Ba	asis of the report							
Box No. II Pr	riority							
Box No. III No.	on-establishment of opinion with	shment of opinion with regard to novelty, inventive step and industrial applicability						
Box No. IV La	ack of unity of invention	nity of invention						
		tatement under Article 35(2) with regard to novelty, inventive step or industrial applicability; d explanations supporting such statement						
Box No. VI Ce	ertain documents cited	uments cited						
Box No. VII Ce	ertain defects in the international	application						
Box No. VIII Ce	ertain observations on the interna	tional application						
Date of submission of the demand		Date of completion of this report						
16.09.	2005		01.02.2006					
Name and mailing address of the	: IPEA/JP	Authorized officer	3M 3530					
Japan Patent Office		SHOJI Hidefumi						
3-4-3, Kasumigaseki, Chiyoda-	-ku, Tokyo 100-8915, Japan	Telephone No. +81	Telephone No. +81-3-3581-1101 Ext. 3377					

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No.
PCT/JP2005/005462

Box No. I	Basis of the report					
_	ard to the language, this report is based on:					
the ir	nternational application in the language in which	it was filed				
a tra	inslation of the international application in	to	, which is the language of a			
trans	slation furnished for the purposes of:		_			
	international search (Rules 12.3(a) and 23.1(b)					
	publication of the international application (Ru	• • •				
	international preliminary examination (Rules 5	5.2(a) and/or 55.3(a))				
furnished	and to the elements of the international application to the receiving Office in response to an invitation of annexed to this report):	_				
the in	nternational application as originally filed/fur	nished				
the d	lescription:					
page	'S		as originally filed/furnished			
page		received by this Authority on				
page	S*	received by this Authority on				
the c	laims:					
Nos.	<u> </u>		as originally filed/furnished			
Nos.			th any statement) under Article 19			
Nos.		received by this Authority on				
Nos.	*	received by this Authority on				
the di	rawings:					
sheets/figs			as originally filed/furnished			
sheets/figs		received by this Authority on				
sheets/figs	; *	received by this Authority on				
a seq	a sequence listing and/or any related table(s) - see Supplemental Box Relating to Sequence Listing.					
3. The a	amendments have resulted in the cancellation	of:				
	the description, pages					
П	the claims Nos	the claims. Nos				
, 	the drawings sheets/figs					
 [the required listing (analys)					
	any table(s) related to sequence listing (specify):					
made	This report has been established as if (some of) the amendments annexed to this report and listed below had not been made, since they have been considered to go beyond the disclosure as filed, as indicated in the Supplemental Box (Rule 70.2(c)).					
	the description, pages					
	the claims, Nos.					
	the drawings, sheets/figs					
	the sequence listing (specify)					
	any table(s) related to sequence listing (spec	cify):				
	olies, some or all of those sheets may be marked					

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No.
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Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

1.	Statement			
	Novelty (N)	Claims	2-22	YES
		Claims	1	NO NO
	Inventive step (IS)	Claims	5-17	YES
		Claims	1-4,18-22	NO NO
Industrial appl	Industrial applicability (IA)	Claims	1-22	YES
		Claims	·	NO

2. Citations and explanations(Rule 70.7)

Document 1

JP 2003-519356 A (VALEO CLIMATISATION) 2003.06.17,

line 13, page 9 to line 14, page 13, Figs 1 to 4

& US 2002/0134538 A1 & EP 001192402 A1 & WO 2001/050080 A2

Document 2

JP 2003-314987 A(DENSO Co., Ltd.) 2003.11.06,

line 50, column 9, page 6 to line 2, column 11, page 7, lines 31-36, column 11, page 7, Figs 12 to 14

& US 2003/0155109 A1 & DE 010306786 A

The subject matter of claim 1 does not appear to be novel with respect to D1.

Claim 1 relates to "a heat exchanger header tank comprising a header forming plate, a tube connecting plate and an intermediate plate interposed between the two plates, the header forming plate, the tube connecting plate and intermediate plate being arranged in superposed layers and brazed to one another". Such "a heat exchanger header tank" appears to be known from D1 (see page 9, line 13 to page 13, line 14, Figs 1 to 4).

The subject matter of claim 2 does not appear to involve inventive steps in view of the document 1 and the document 2 cited in the ISR. A skilled person in the art would easily conceive the idea of applying the technical feature "press forming" employed in D2 to "the fluid

the technical feature "press forming" employed in D2 to "the fluid chambers (28,46), the manifold (16) and the manifold plate (22) "disclosed in D1.

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Supplemental Box

In case the space in any of the preceding boxes is not sufficient.

Continuation of:

The subject matter of claim 3 does not appear to involve inventive steps in view of the document 1 and the document 2.

The technical feature "each of opposite side edges of the manifold (16)" in D1 and the feature "the plate section160 is integrally provided at each of opposite side edges thereof with the gripping section 162 covering a boundary between the tank section 150 and the intermediate plate section 170 over the entire length thereof, and the gripping section 162 is brazed to corresponding side faces of the tank section 150 and the intermediate plate section 170" in D2 are concerned with mutually related technical fields. A skilled person in the art would easily conceive the idea of employing the feature in D1 to substitute the feature disclosed in D2.

The subject matter of claim 4 does not appear to involve inventive steps in view of the document 1 and the document 2.

The technical feature "each of opposite side edges of the manifold (16)" in D1 and the feature "the gripping section 162 is integrally provided at an outer end thereof with an outer surface of the tank section 150 and brazed to the tank section 150" in D2 are concerned with mutually related technical fields. A skilled person in the art would easily conceive the idea of employing the feature in D1 to substitute the feature disclosed in D2.

The subject matter of claim 18 does not appear to involve inventive steps in view of the document 1 and the document 2.

The technical feature "a heat exchanger header tank is folded temporary relation of the assembly with a view to the brazing" is disclosed in D1. The technical feature "Solder is provided on the tank section 150 on the plate 160 side. On both side of the plate section 160, solder is previously clad. The intermediate plate section 170 is made of a bare plate member." is disclosed in D2.

The subject matters of claim 19-22 do not appear to involve inventive steps in view of the document 1 and the document 2.

The technical feature "a heat exchanger" in D1 and the features "the gas cooler comprising a heat exchanger according to claim 19-22, etc." in D2 are concerned with mutually related technical fields. A skilled person in the art would easily conceive the idea of employing the feature in D1 to substitute the feature disclosed in D2.

The subject matters of claim 5-12 are neither disclosed in any of the documents cited in the ISR nor obvious to a person skilled in the art.